

Work Order ID 64478

December 6, 2010 1:53:47 PM



Page 1

Item ID: D407-728-311

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Wearpad

Start Date: 12/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-311CHG001

5/10/12/06

CK Pot BGZ 10/12/06

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/14/12/06 (2)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/10/12/06

(42)

Work Order ID 64478

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Item ID: D407-728-311

Accept



Setup Start



Revision ID:

Item Name: Replacement Wearpad

Stop



Start Date: 12/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-728

311 □ Location: 33 □ PPP Rev: 17

10/12/06 SP 100

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

CK 10/12/06

mf

10/12/06

Picklist Print

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Work Order ID: 64478

Parent Item: D407-728-311

Parent Item Name: Replacement Wearpad

Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 05.10.19 New issue KJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN960JD10L	NAS1149D0332J	Purchased	No			120	Each	0.0000	28	56			
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Washer

D3339-3		Manufactured	No			120	Each	14.0000	5	10			
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Wearpad Center

Location

Loc Qty

Loc Code

ST497A

14

64367

14

D3339-5		Manufactured	No			120	Each	13.0000	1	2			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Wearpad Fwd

Location

Loc Qty

Loc Code

ST497A

13

35706

13

D3339-9		Manufactured	No			120	Each	5.0000	1	2			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Wearpad Aft

Location

Loc Qty

Loc Code

ST497A

5

25183

5

116280 -

25185 x 5

B-35700 2 x

64367 8x

35706

35706

25183

Picklist Print

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Work Order ID: 64478

Parent Item: D407-728-311

Parent Item Name: Replacement Wearpad



Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-08

Purchased

No

120

Each

1,438.000

28

56



S
+2

Screw



[Handwritten signature] 12/12/10 (2)

Location

Loc Qty

Loc Code

ST291

1438

110835

455

115108

983

11/18/10

206 L/ L1/ L3/ L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1/ L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision: A
Date: 05.08.03